

PATENT

Case SO3284-US

**IN THE UNITED STATES PATENT AND TRADEMARK**

**OFFICE**

IN RE APPLICATION OF:

Khanna et al.

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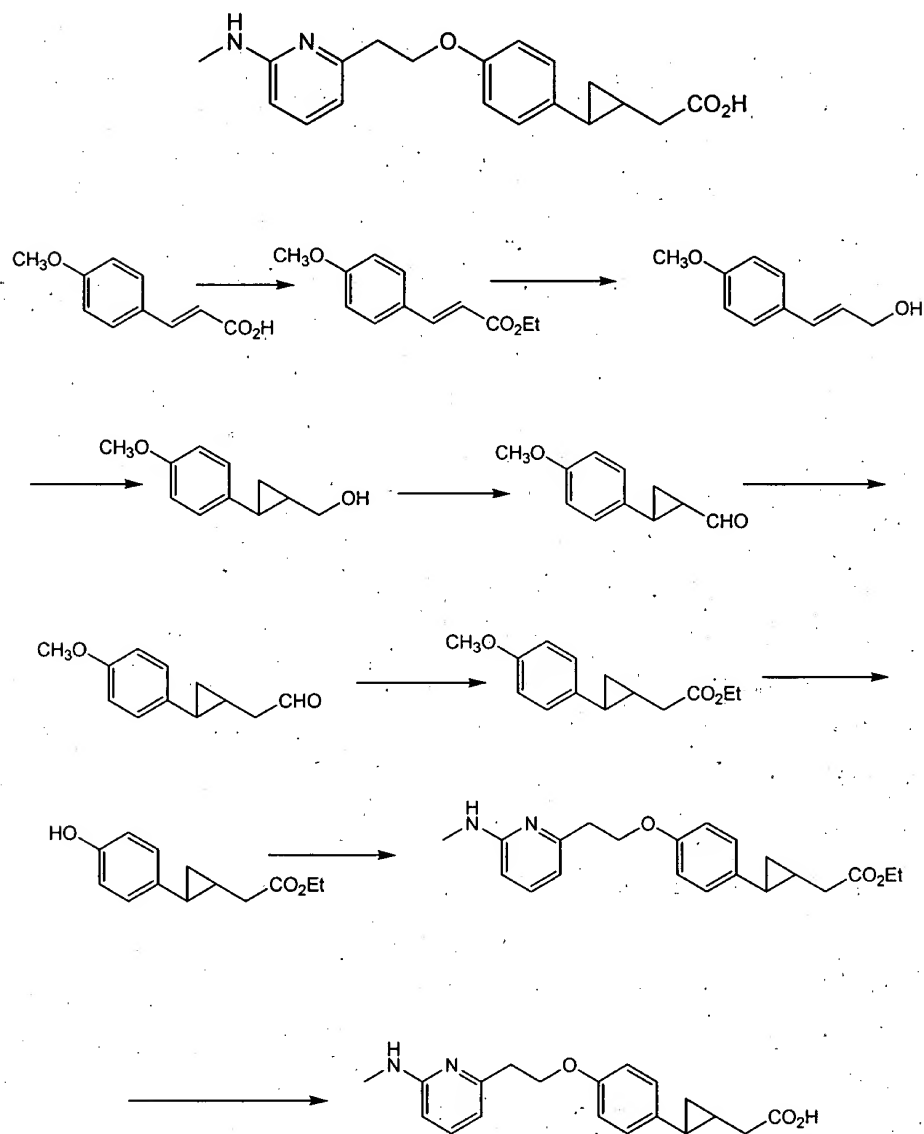
TITLE: CYCLOALKYL ALKANOIC ACIDS AS INTEGRIN

RECEPTOR ANTAGONISTS

**APPENDIX A**

### EXAMPLE 11

2-[4-[2-[6-(methylamino)-2-pyridinyl]ethoxy]phenyl]cyclopropaneacetic acid



#### STEP 1

A mixture of *trans*-4-methoxycinnamic acid (50 g, 281 mmol), 5 ml concentrated  $\text{H}_2\text{SO}_4$ , and 500 ml ethanol was stirred at reflux for 18 h. The cooled reaction was quenched with saturated  $\text{NaHCO}_3$  solution. The